

Work Order ID 151332

Friday, September 23, 2016 7:53:12 AM

151332

Page 1

Item ID: D119-647-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop ***NS2***

Item Name: AW119 Bearpaws

Start Date: 9/23/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/23/2016 Req'd Qty: 1.00

1

Customer:

Reference: DISASSEMBLE

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN 119-647

Rev A

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D119-647-011 CHG 002

DAS
27
9-89

OCT 05 2016

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D119-647-011 B92458
REMOVE:
12 X D2529 B89356
(REQUIRED IN D350-578-011)

REPLACE WHEN AVAILABLE
12 X D2529 B 150976

DAS
6
9-89 OCT 05 2016

U 16.09.23

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Item ID: D119-647-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: AW119 Bearpaws

Start Date: 9/23/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 9/23/2016 Req'd Qty: 1.00

1

Customer:

Reference: DISASSEMBLE

Approvals: Process Plan:

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.01

Quality Control

DAS
27
9-89

OCT 05 2016

180

Packaging

0.00

180

Packaging

Memo

0.00

Packaging

REPACKAGE USING NEW B/N
NEW LABEL REQ'D
Identify and pack for shipping as per PPP D119-647-011
Location: FG019ADAS
27
9-89

OCT 05 2016

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.02

Quality Control

DAS
21
9-89

OCT 05 2016

DAS
21
9-89

OCT 05 2016

Picklist Print

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Page 1

Work Order ID: 151332

151332

Parent Item: D119-647-011

D119-647-011

Parent Item Name: AW119 Bearpaws

Start Date: 9/23/2016

Required Date: 9/23/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-02-02 JLM
 IPP Rev:B Update Step 7.0 07-07-28 JLM Verified By:EC
 IPP Rev:C Add MFG Eng Step 2 08-04-13 Verified By:EC
 IPP Rev:D New Manufacturing Method 08-11-17 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-647-011		Manufactured	No				Each	6.0000		1			
D119-647-011									**				
AW119 Bearpaws													

DAS
27
9-89

Location	Loc Qty	Loc Code
FG019a	6	
109865	3	
116314	1	
134831	1	
92458	1	

D2529 Manufactured No

Each 0.0000 12

D2529

Washer

D2529 27 9-89

Manufactured No

Each 0.0000 -12

D2529

Washer

W 16-09-23
 150996
 DAS 6 OCT 11 5 2016
 9-89
 89356
 12
 W 16-09-23

Picklist Print

Monday, October 29, 2012 3:55:57 PM

Page 1

Work Order ID: 92458
Parent Item: D119-647-011
Parent Item Name: Bearpaw

Start Date: 10/29/2012 Required Date: 11/2/2012
Start Qty: 5.00 Required Qty: 5.00

Comments: IPP Rev:A New Issue 07-02-02 JLM
IPP Rev:B Update Step 7.0 07-07-28 JLM Verified By:EC
IPP Rev:C Add MFG Eng Step 2 08-04-13 Verified By:EC
IPP Rev:D New Manufacturing Method 08-11-17 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3034-1 Bearpaw	SMB ⑤	Manufactured	No			170	Each	0.0000	2	10	9/6/93		
D2182B -Rubber Cushion cut to 5.5" per dwg D2182 (D2182B055) {QTY 6}		Manufactured	No			170	f	163.8958	293	14.473684	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST412		163.89577							
				63413		1.6							
				66063		41.61817							
				86201		120.6776				86201			
D2274 Radius Block		Manufactured	No			170	Each	284.0000	12	60	20		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST008		284							
				86855		6							
				88452		43				28x88452			
				89280		235				32x89280			
D2529 Washer		Manufactured	No			170	Each	456.0000	12	60	20	12/10/30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST011		456							
				79485		16							
				89356		440				79356			